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Introduction This workshop manual has been designed to provide assistance in the service and overhaul of Perkins Phaser and 1000 Series engines. Most of the general information which is included in the relevant User's Handbook (sections 1 to 9) has not been repeated in this workshop manual and the two publications should be used together.

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General information Introduction This Workshop Manual has been written to provide assistance in the service and overhaul of Perkins New 1000 Series engines. For overhaul procedures the assumption is made that the engine is removed from the application.

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Page 110: Timing Case Cover. New 1000 Series Timing case cover To remove and to fit 15-1 To remove 1 Remove the fan, see operation 21-9. 2 Remove the alternator, see operation 23-4. 3 Remove the crankshaft pulley, see operation 14-1 operation 14-2. 4 Drain the coolant and remove the coolant pump, see section 21.

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The engine serial number is on a metal plate, typically found on the left- hand side of the block. What do I need to enter? Copy the full 15 or more digits as printed on the engine, excluding any spaces. The minimum search requirement is the build list, typically 2 to 4 letters followed by 4 or 5 numbers.

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